<table>
<thead>
<tr>
<th>DETAILS</th>
<th>PRODUCTION / APPLICATION</th>
<th>CARE INSTRUCTIONS / ACCESSORIES</th>
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</table>
| Adheres to:  
  ● 100% cotton  
  ● 100% uncoated polyester  
  ● Poly/cotton blends  
  ● Leather  
Blade: 45°/60°  
Composition: PU  
Microns/Mils: 90/3.5  
[CPSIA CERTIFIED]  
[TM]  
[EasyWeed Extra] | Cut in reverse  
Weed  
Preheat garment for 2-3 seconds  
Temperature: 320° F/160° C  
Pressure: Light-Medium  
Time: 10 seconds  
Peel HOT or COLD  
For best performance, cover and reheat for 2-3 seconds | Wait 24 hours before first wash  
Machine wash warm with mild detergent  
Do not bleach  
Do not dry clean  
Dry at normal dryer setting  
Iron friendly  
Recommended Accessories:  
Siser weeder, multipurpose paper,  
heat transfer cover sheet |

| Adheres to:  
  ● 100% cotton  
  ● 100% uncoated polyester  
  ● Poly/cotton blends  
  ● Sublimated polyester  
Blade: 45°/60°  
Composition: PU  
Microns/Mils: 90/3.5  
[CPSIA CERTIFIED]  
[TM]  
[EasyWeed Stretch] | Cut in reverse  
Weed  
Preheat garment for 2-3 seconds  
Temperature: 305° F/150° C  
Pressure: Medium  
Time: 15 seconds  
Peel HOT or COLD  
For best performance, cover and reheat for 2-3 seconds | Wait 24 hours before first wash  
Machine wash warm with mild detergent  
Do not bleach  
Do not dry clean  
Dry at normal dryer setting  
Iron friendly  
Recommended Accessories:  
Siser weeder, multipurpose paper,  
heat transfer cover sheet |

| Adheres to:  
  ● 100% cotton  
  ● 100% uncoated polyester  
  ● Poly/cotton blends  
  ● Lycra®/spandex  
  ● Leather  
Blade: 45°/60°  
Composition: PU  
Microns/Mils: 90/3.5  
[CPSIA CERTIFIED]  
[TM]  
[EasyWeed Heat Transfer] | Cut in reverse  
Weed  
Preheat garment for 2-3 seconds  
Temperature: 305° F/150° C  
Pressure: Medium-Firm  
Time: 15 seconds  
Peel HOT or COLD  
For best performance, cover and reheat for 2-3 seconds | Wait 24 hours before first wash  
Machine wash warm with mild detergent  
Do not bleach  
Do not dry clean  
Dry at normal dryer setting  
Iron friendly  
Recommended Accessories:  
Siser weeder, multipurpose paper,  
heat transfer cover sheet |

| Adheres to:  
  ● 100% cotton  
  ● 100% uncoated polyester  
  ● Poly/cotton blends  
  ● Leather  
Blade: 45°/60°  
Composition: PVC  
Microns/Mils 160-190/6.3-7.5  
[CPSIA CERTIFIED]  
[TM]  
[CADflex] | Cut in reverse  
Weed  
Preheat garment for 2-3 seconds  
Temperature: 305° F/150° C  
Pressure: Medium  
Time: 15 seconds  
Peel COLD  
For best performance, cover and reheat for 2-3 seconds | Wait 24 hours before first wash  
Machine wash warm with mild detergent  
Do not bleach  
Do not dry clean  
Dry at normal dryer setting  
Iron friendly  
Recommended Accessories:  
Siser weeder, multipurpose paper,  
heat transfer cover sheet |

* Due to variances in the manufacturing process of fabrics, Siser highly recommends testing prior to production.
### 2014 HEAT TRANSFER VINYL
#### APPLICATION INSTRUCTIONS

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| Adheres to:  
- 100% cotton  
- 100% uncoated polyester  
- Poly/cotton blends  
- Leather  
- Sublimated polyester  
Blade: 45°/60°  
Composition: PVC  
Microns/Mils: 75/3.0  | Cut in reverse  
Weed  
Preheat garment for 2-3 seconds  
Temperature: 305° F/150° C  
Pressure: Medium  
Time: 10-15 seconds  
Peel COLD  | Wait 24 hours before first wash  
Hand wash in cold water  
Do not bleach  
Do not dry clean  
Hang item to dry  
*Metallic is a unique product – cracking and delamination may occur after washing. Results are not predictable.*  
Recommended Accessories:  
Siser weeder, multipurpose paper, heat transfer cover sheet  |
| Adheres to:  
- 100% uncoated polyester  
- Poly/cotton blends  
- Lightly siliconed nylon  
- Leather  
Blade: 45°/60°  
Composition: PVC  
Microns/Mils: 410/16.1  | Cut in reverse  
Weed  
Preheat garment for 2-3 seconds  
Temperature: 305° F/150° C  
Pressure: Medium  
Time: 10-15 seconds  
Peel COLD  | Wait 24 hours before first wash  
Machine wash warm / mild detergent  
Do not bleach  
Do not dry clean  
Dry at normal dryer setting  
Iron friendly  
Recommended Accessories:  
Siser weeder, multipurpose paper, heat transfer cover sheet  |
| Adheres to:  
- 100% cotton  
- 100% uncoated polyester  
- Poly/cotton blends  
- Leather  
- Sublimated polyester  
Blade: 45°/60°  
Composition: PVC  
Microns/Mils: 410/16.1  | Cut in reverse  
Weed  
Preheat garment for 2-3 seconds  
Temperature: 305° F/150° C  
Pressure: Medium  
Time: 10-15 seconds  
Peel COLD  | Wait 24 hours before first wash  
Machine wash warm with mild detergent  
Do not bleach  
Do not dry clean  
Dry at normal dryer setting  
Iron friendly  
Recommended Accessories:  
Siser weeder, multipurpose paper, heat transfer cover sheet  |
| Adheres to:  
- 100% cotton  
- 100% uncoated polyester  
- Poly/cotton blends  
- Lycra®/spandex  
- Leather  
- Sublimated polyester  
Blade: 60°  
Composition: PU  
Microns/Mils: 135-180/5.3-7.1  | Cut in reverse  
Weed  
Preheat garment for 2-3 seconds  
Temperature: 320° F/160° C  
Pressure: Medium  
Time: 15-20 seconds  
Peel WARM  
Cover and apply for 5 additional seconds  | Wait 24 hours before first wash  
Machine wash warm with mild detergent  
Do not bleach  
Do not dry clean  
Dry at normal dryer setting  
Iron friendly  
Recommended Accessories:  
Siser weeder, multipurpose paper, heat transfer cover sheet  |
| Adheres to:  
- 100% cotton  
- 100% uncoated polyester  
- Lightly siliconed nylon  
- Lycra®/spandex  
- Leather  
- Sublimated polyester  
Blade: 45°/60°  
Composition: PU  
Microns/Mils: 325/12.8  | Cut in reverse  
Weed  
Preheat garment for 2-3 seconds  
Temperature: 320° F/160° C  
Pressure: Firm  
Time: 10-15 seconds  
Peel HOT  
Can be used as a top layer on other materials  
Not recommended to be layered on top of itself  | Wait 24 hours before first wash  
Machine wash warm with mild detergent  
Do not bleach  
Do not dry clean  
Dry at normal dryer setting  
Iron friendly  
Recommended Accessories:  
Siser weeder, multipurpose paper, heat transfer cover sheet  |
| Adheres to:  
- 100% cotton  
- 100% uncoated polyester  
- Poly/cotton blends  
- Leather  
Blade: 45°/60°  
Composition: PVC  
Microns/Mils: 110/4.3  | Cut in reverse  
Weed  
Preheat garment for 2-3 seconds  
Temperature: 320° F/160° C  
Pressure: Firm  
Time: 10-15 seconds  
Peel COLD  | Wait 24 hours before first wash  
Turn garment inside out  
Machine wash warm with mild detergent  
Do not bleach  
Do not dry clean  
Dry at normal dryer setting  
Iron friendly  
Recommended Accessories:  
Siser weeder, multipurpose paper, heat transfer cover sheet  |

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