**PRINT AND CUT MATERIAL INSTRUCTIONS**

### ColorPrint® PU

**For Use On:** 100% cotton | Polycotton blends | 100% polyester | Leather | Lycra®/Spandex

**Print and Cut Instructions:**
- Set heater/dryer to 113°F/45°C
- If heavy saturation ink, dry 1 hour before cutting
- Print, cut, and weed material
- Mask with TTD Easy mask or TTD High Tack Mask

**Application Instructions:**
- Preheat garment for 2-3 seconds
- Apply design at 295°F / 145°C
- Use medium pressure for 15-20 seconds
- Peel carrier hot

**Laundering:**
- Wait 24 hours before first wash
- Machine wash warm or cold with mild detergent
- Do not bleach or dry clean
- Dry on normal dryer setting

**Compatible with Eco-Solvent, Solvent, and Latex Inks - Not compatible with Inkjet or Laser printers**

### ColorPrint® Easy

**For Use On:** 100% cotton | Polycotton blends | 100% polyester

**Print and Cut Instructions:**
- Print, cut, and weed material
- No dry time required!
- Mask with TTD Easy mask or TTD High Tack Mask

**Application Instructions:**
- Preheat garment for 2-3 seconds
- Apply design at 300°F / 149°C
- Use medium pressure for 15 seconds
- Peel carrier warm

**Laundering:**
- Wait 24 hours before first wash
- Machine wash warm or cold with mild detergent
- Do not bleach or dry clean
- Dry on normal dryer setting

**Compatible with Eco-Solvent and Solvent Inks - Not for use with Inkjet or Laser printers**

### ColorPrint® Extra

**For Use On:** 100% cotton | Polycotton blends | 100% polyester | 100% nylon | Leather

**Print and Cut Instructions:**
- Print, cut, and weed material
- No dry time required!
- Mask with TTD Easy mask or TTD High Tack Mask

**Application Instructions:**
- Preheat garment for 2-3 seconds
- Apply design at 320°F / 160°C
- Use medium pressure for 10-15 seconds
- Peel carrier hot

**Laundering:**
- Wait 24 hours before first wash
- Machine wash warm with mild detergent
- Do not bleach or dry clean
- Dry on normal dryer setting

**Compatible with Eco-Solvent, Solvent, and Latex Inks - Not compatible with Inkjet or Laser printers**

### ColorPrint® Translucent

**For Use On:** 100% cotton | Polycotton blends | 100% polyester | White or light garments only

**Print and Cut Instructions:**
- Print, cut, and weed material
- Allow 30 minutes to 1 hour dry time before cutting
- No masking necessary!

**Application Instructions:**
- Preheat garment for 2-3 seconds
- Apply design at 311°F / 155°C
- Use medium/firm pressure for 10-15 seconds
- Peel carrier after 15 seconds, but not longer than 1 minute. If you wait longer, press again and peel cold

**Laundering:**
- Wait 24 hours before first wash
- Machine wash warm or cold with mild detergent
- Do not bleach or dry clean
- Dry on normal dryer setting

**Compatible with Eco-Solvent and Solvent Inks - Not compatible with Inkjet or Laser printers**

### ColorPrint® Soft Opaque

**For Use On:** 100% cotton | Polycotton blends | 100% polyester | Leather

**Print and Cut Instructions:**
- Set heater/dryer to 113°F/45°C - 122°F/50°C
- Set cutter force to 30-50 grams to ensure the design will remove from mask
- Allow 30 minutes to 1 hour dry time for detailed designs
- Print, cut, and weed material
- Mask with TTD Easy Mask or TTD High Tack Mask

**Application Instructions:**
- Preheat garment for 2-3 seconds
- Apply design at 311°F / 155°C
- Use medium/firm pressure for 15 seconds
- Peel carrier Hot. Keep room temperature 70°F or below.

**Laundering:**
- Wait 24 hours before first wash
- Machine wash warm with mild detergent
- Do not bleach or dry clean
- Dry on normal dryer setting

**Compatible with Eco-Solvent and Solvent Inks - Not compatible with Inkjet or Laser printers**

### ColorPrint® Sublisilthin

**For Use On:** 100% cotton | Polycotton blends | 100% polyester | Sublimated polyester

**Print and Cut Instructions:**
- Set heater/dryer to 113°F/45°C - 122°F/50°C
- Print, cut, and weed material
- Mask with TTD Easy Mask

**Application Instructions:**
- Preheat garment for 2-3 seconds
- Apply design at 265°F / 130°C
- Use medium pressure for 20 seconds
- Peel carrier warm

**Laundering:**
- Wait 24 hours before first wash
- Machine wash warm or cold with mild detergent
- Do not bleach or dry clean
- Hang item to dry

**Compatible with Eco-Solvent and Solvent Inks - Not compatible with Inkjet or Laser printers**

### Hi-5 Print Matte

**For Use On:** 100% cotton | Polycotton blends | 100% polyester

**Print and Cut Instructions:**
- Print, cut, and weed material
- Mask with TTD Easy Mask or TTD High Tack Mask

**Application Instructions:**
- Preheat garment for 2-3 seconds
- Apply design at 250°F / 120°C (most fabrics) and 302°F/150°C for “heavy weight” fabrics
- Use medium pressure for 5 seconds
- Peel carrier hot

**Laundering:**
- Wait 24 hours before first wash
- Machine wash warm or cold with mild detergent
- Do not bleach or dry clean
- Dry on normal dryer setting

**Compatible with Eco-Solvent, Solvent, and Latex Inks - Not compatible with Inkjet or Laser printers**

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**Recommended Accessories:**
- Siser Weeder, parchment or multipurpose paper, or heat transfer cover sheet
- ColorPrint Translucent
- ColorPrint Extra
- ColorPrint Easy
- ColorPrint PU
- ColorPrint Sublithin
- Hi-5 Print Matte
- Mask with TTD Easy Mask or TTD High Tack Mask

*Due to variances in the manufacturing process of fabrics, Siser highly recommends testing prior to production.*

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