# Cutter Settings for HTV Materials

<table>
<thead>
<tr>
<th>Cutter</th>
<th>Blade Type</th>
<th>Setting</th>
<th>Material</th>
<th>Speed</th>
<th>Force</th>
</tr>
</thead>
<tbody>
<tr>
<td>EasyWeed®</td>
<td>Standard</td>
<td>Iron-on</td>
<td>Heat Transfer, Smooth</td>
<td>8 cm/s</td>
<td>6 N</td>
</tr>
<tr>
<td>EasyWeed® Electric</td>
<td>Standard</td>
<td>Paper+</td>
<td>Heat Transfer, Smooth</td>
<td>8 cm/s</td>
<td>5 N</td>
</tr>
<tr>
<td>EasyWeed® Extra</td>
<td>Standard</td>
<td>Iron-on</td>
<td>Heat Transfer, Smooth</td>
<td>8 cm/s</td>
<td>6 N</td>
</tr>
<tr>
<td>EasyWeed® Adhesive, EasyReflective®</td>
<td>Standard</td>
<td>Paper+</td>
<td>Heat Transfer, Smooth</td>
<td>8 cm/s</td>
<td>5 N</td>
</tr>
<tr>
<td>Titan Series</td>
<td>Standard</td>
<td>Light Cardstock +</td>
<td>Heat Transfer, Smooth</td>
<td>8 cm/s</td>
<td>11 N</td>
</tr>
<tr>
<td>Graphtec</td>
<td>Standard</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Roland GS/GX-24</td>
<td>Standard</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Cricut:**

- Blade: Standard
- Setting: Iron-on
- Material: Heat Transfer, Smooth
- Speed: 8 cm/s
- Force: 6 N

**Silhouette Cameo:**

- Blade: Standard, 3
- Material: Heat Transfer, Smooth
- Speed: 8 cm/s
- Force: 6

**Brother Scan N Cut:**

- Blade: Standard, 2
- Material: Heat Transfer, Smooth
- Speed: 8 cm/s
- Force: 6

**Roland GS/GX-24:**

- Blade: 45°
- Gram-Force: 80-90
- Offset: 250
- Speed: 25-50 cm/s

**Graphtec:**

- Blade: 45°
- Gram-Force: 8-9
- Tool: CB09U+0
- Speed: 30 cm/s

**Titan Series:**

- Blade: 45° / 60°
- Gram-Force: 60-65
- Speed: 180 mm/s
- *Blade Advancing Varies

**EasyWeed® Glow**

- Blade: Standard
- Setting: Paper+
- Material: Heat Transfer, Smooth
- Speed: 8 cm/s
- Force: 5 N

**Silhouette Cameo:**

- Blade: Standard, 3
- Material: Heat Transfer, Smooth
- Speed: 8 cm/s
- Force: 6

**Brother Scan N Cut:**

- Blade: Standard, 2
- Material: Heat Transfer, Smooth
- Speed: 8 cm/s
- Force: 6

**Roland GS/GX-24:**

- Blade: 45°
- Gram-Force: 60-70
- Offset: 250
- Speed: 30 cm/s

**Graphtec:**

- Blade: 45°
- Gram-Force: 9-10
- Tool: CB09U+0
- Speed: 30 cm/s

**Titan Series:**

- Blade: 45° / 60°
- Gram-Force: 60-65
- Speed: 180 mm/s
- *Blade Advancing Varies

**EasyWeed® Stretch**

- Blade: Standard
- Setting: Paper+
- Material: Heat Transfer, Smooth
- Speed: 8 cm/s
- Force: 6

**Silhouette Cameo:**

- Blade: Standard, 3
- Material: Heat Transfer, Smooth
- Speed: 8 cm/s
- Force: 6

**Brother Scan N Cut:**

- Blade: Standard, 2
- Material: Heat Transfer, Smooth
- Speed: 8 cm/s
- Force: 6

**Roland GS/GX-24:**

- Blade: 45°
- Gram-Force: 60-70
- Offset: 250
- Speed: 30 cm/s

**Graphtec:**

- Blade: 45°
- Gram-Force: 9-10
- Tool: CB09U+0
- Speed: 30 cm/s

**Titan Series:**

- Blade: 45° / 60°
- Gram-Force: 60-65
- Speed: 180 mm/s
- *Blade Advancing Varies

**EasyWeed® Sub Block**

- Blade: Standard
- Setting: Paper+
- Material: Heat Transfer, Smooth
- Speed: 8 cm/s
- Force: 6

**Silhouette Cameo:**

- Blade: Standard, 3
- Material: Heat Transfer, Smooth
- Speed: 8 cm/s
- Force: 6

**Brother Scan N Cut:**

- Blade: Standard, 2
- Material: Heat Transfer, Smooth
- Speed: 8 cm/s
- Force: 6

**Roland GS/GX-24:**

- Blade: 45°
- Gram-Force: 60-70
- Offset: 250
- Speed: 30 cm/s

**Graphtec:**

- Blade: 45°
- Gram-Force: 9-10
- Tool: CB09U+0
- Speed: 30 cm/s

**Titan Series:**

- Blade: 45° / 60°
- Gram-Force: 60-65
- Speed: 180 mm/s
- *Blade Advancing Varies

**Glitter**

- Blade: Standard
- Setting: Paper+
- Material: Heat Transfer, Smooth
- Speed: 8 cm/s
- Force: 6

**Silhouette Cameo:**

- Blade: Standard, 3
- Material: Heat Transfer, Smooth
- Speed: 8 cm/s
- Force: 6

**Brother Scan N Cut:**

- Blade: Standard, 2
- Material: Heat Transfer, Smooth
- Speed: 8 cm/s
- Force: 6

**Roland GS/GX-24:**

- Blade: 45°
- Gram-Force: 100-110
- Offset: 250
- Speed: 30 cm/s

**Graphtec:**

- Blade: 45°
- Gram-Force: 10-11
- Tool: CB09U+0
- Speed: 30 cm/s

**Titan Series:**

- Blade: 45° / 60°
- Gram-Force: 100-110
- Speed: 180 mm/s
- *Blade Advancing Varies

**Holographic**

- Blade: Standard
- Setting: Light Cardstock +
- Material: Heat Transfer, Smooth
- Speed: 8 cm/s
- Force: 6

**Silhouette Cameo:**

- Blade: Standard, 3
- Material: Heat Transfer, Smooth
- Speed: 8 cm/s
- Force: 6

**Brother Scan N Cut:**

- Blade: Standard, 2
- Material: Heat Transfer, Smooth
- Speed: 8 cm/s
- Force: 6

**Roland GS/GX-24:**

- Blade: 45°
- Gram-Force: 100-110
- Offset: 250
- Speed: 30 cm/s

**Graphtec:**

- Blade: 45°
- Gram-Force: 10-11
- Tool: CB09U+0
- Speed: 30 cm/s

**Titan Series:**

- Blade: 45° / 60°
- Gram-Force: 100-110
- Speed: 180 mm/s
- *Blade Advancing Varies

Settings may vary based on blade condition and age of machine. Always perform a test cut prior to cutting designs.
<table>
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<tr>
<th>Material</th>
<th>Cricut</th>
<th>Silhouette Cameo</th>
<th>Brother Scan N Cut</th>
<th>Roland GS/GX-24</th>
<th>Graphtec</th>
<th>Titan Series</th>
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*Blade Advancing Varies