## PRINT AND CUT MATERIAL INSTRUCTIONS

### ColorPrint PU (Matte/Gloss)
**For Use On:** 100% cotton | Poly/cotton blends | 100% polyester | Leather | Lycra®/Spandex

- **Color Print Instructions:**
  - Set heater/dryer to 113°F/45°C
  - Preheat garment for 2-3 seconds
  - Print, cut, and weed material
  - Mask with TTD Easy mask or TTD High Tack Mask

- **Application Instructions:**
  - Apply design at 295°F / 163°C
  - Use medium pressure for 15-20 seconds
  - Peel carrier hot

- **Laundering:**
  - Wash 24 hours before first wash
  - Machine wash warm or cold with mild detergent
  - Do not bleach or dry clean
  - Dry on normal dryer setting

*Compatible with Eco-Solvent, Solvent, and Latex Inks - Not compatible with Inkjet or Laser printers*

### ColorPrint Easy
**For Use On:** 100% cotton | Poly/cotton blends | 100% polyester | Leather

- **Print and Cut Instructions:**
  - Print, cut, and weed material
  - No dry time required!
  - Mask with TTD Easy mask or TTD High Tack Mask

- **Application Instructions:**
  - Preheat garment for 2-3 seconds
  - Apply design at 300°F / 149°C
  - Use medium pressure for 10-15 seconds
  - Peel carrier warm

- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash cold with mild detergent
  - Do not bleach or dry clean
  - Dry on normal dryer setting

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### ColorPrint Extra
**For Use On:** 100% cotton | Poly/cotton blends | 100% polyester | 100% nylon | Leather

- **Print and Cut Instructions:**
  - Print, cut, and weed material
  - No dry time required!
  - Mask with TTD Easy mask or TTD High Tack Mask

- **Application Instructions:**
  - Preheat garment for 2-3 seconds
  - Apply design at 320°F / 160°C
  - Use medium pressure for 15 seconds
  - Peel carrier hot

- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash cold with mild detergent
  - Do not bleach or dry clean
  - Dry on normal dryer setting

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### ColorPrint Soft Opaque
**For Use On:** 100% cotton | Poly/cotton blends | 100% polyester | Leather

- **Print and Cut Instructions:**
  - Set heater/dryer to 113°F/45°C - 122°F/50°C
  - Set cutter force to 30-50 grams to ensure the design will remove from mask
  - Allow 30 minutes to 1 hour dry time for detailed designs
  - Print, cut, and weed material
  - Mask with TTD High Tack Mask

- **Application Instructions:**
  - Preheat garment for 2-3 seconds
  - Apply design at 311°F / 155°C
  - Use medium/firm pressure for 15 seconds
  - Peel carrier hot

- **Laundering:**
  - Wait 24 hours before first wash
  - Machine wash warm or cold with mild detergent
  - Do not bleach or dry clean
  - Dry on normal dryer setting

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### Hi-5 Print Matte
**For Use On:** 100% cotton | Poly/cotton blends | 100% polyester

- **Print and Cut Instructions:**
  - Print, cut, and weed material
  - Mask with TTD Easy mask or TTD High Tack Mask

- **Application Instructions:**
  - Preheat garment for 2-3 seconds
  - Apply design at 250°F / 120°C
  - Use medium pressure for 5 seconds
  - Peel carrier hot

- **Laundering:**
  - Wash 24 hours before first wash
  - Machine wash cold with mild detergent
  - Do not bleach or dry clean
  - Dry on normal dryer setting

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**Recommended Accessories:**
- Siser Weeder, parchment or multipurpose paper, or heat transfer cover sheet

*Siser highly recommends testing prior to production.*